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| **Daily Shift Report CP/TB - Setup** | | | | **A picture containing text, clipart  Description automatically generated** | | |
| **Date/Schedule** | **7/12/2023 // 07:00-19:00** | | | | |  |
| **Team** | **Yellow Shift** | | | | |
| **Setup Technician** | **Troy New/Chris Leak** | | | | |
| **SAFETY** | | | | | | |
|  |  | | | | | |
| **Concern** |  | | | | | |
| **Concern** |  | | | | | |
| **Concern** |  | | | | | |
| **Machine Issues** | | | | | | |
| ***Machine*** | ***Duration (Min)*** | ***Description of Problem*** | | | ***Resolution*** | |
| TBAM1 |  | Operator requested adjustment to bodyply angle setpoint. BT transfer did not reach right breaker position causing machine to get out of step for quality measurement. | | | Adjusted bodyply angle. Manually moved BT drum into position, inspected 3rd breaker application, & used force apply to allow for 4th breaker application. | |
| TBAM2 |  | Barcode height bolt adjustment needed. Machine out of step. | | | Adjusted bolt height to correct position for barcode placement. Transfer ring segments not open and transfer ring out of position. Manually opened segments and moved transfer ring to safe position to put machine back in correct step. | |
| TBAM3 | 20 min | IL shifted on conveyor in back. Notified @ 6:45 of a tear in a bladder on shaping drum 2. | | | Assisted operator with centering IL coming off cassette. Replaced damaged bladder. | |
| TBBM3 |  |  | | |  | |
| TBBM2 |  | Adjustments needed on PA & wire chafer. | | | Adjusted PA splice, Adjusted wire chafer splice. | |
| BACC2 |  | Operator reported beads cupping and requested adjustments. Apex length too short. Textile not sticking to Apex on final bead. | | | Adjusted apex servicer position to correct the cupping issue. Added length to operator offset. Found damage to the pick & place causing inconsistent splices on apex leading to the issue with textile. Maintenance notified & working on replacing damaged block. Adjustments made to pick & place lay on position in an attempt at finding a resolution. | |
| BACC3 |  |  | | |  | |
| BACC1 |  |  | | |  | |
|  | | | | | | |
| 5S Good/Bad |  | | | | | |
| Good |  | | | | | |
| **SHIFT COMMENTS** | | |
| **Assisted Operators with issues/adjustments that didn’t require set up loss code. Article changeovers. Bodyply cutter adjustments made to run in/run out setpoints due to material being out of position to make a proper splice. 2nd adjustments made after running bp to correct splice again.** | | |
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| **MACHINE NAME** | **HEIGHT** | **ANGLE** | **GAP** |
| TBAM1 | 25MM | OK | OK |
| TBAM2 | 25MM | OK | OK |
| TBAM3 | 25MM | OK | OK |
| TBBM2 | 25MM | OK | OK |
| TBBM3 | 20MM | OK | OK |